Rotary vane air compressors for industry



Industry's advantage with Hydrovane



www.hydrovaneproducts.com

hydrovane

Rotary Vane Air Compressors

The right compressor for your business

Versatile

Open and enclosed format packages and air end options

- 50 / 60 Hz
- 6 10 bar
- 0.1 7.5 m³/min
- 4 264 cfm

Quiet as standard

With noise levels as low as 62 dB(A) a Hydrovane can be located at the point of use.

Fixed and Regulated speed models

Matching air demand with your business needs.

Reliable by Design

Direct drive

No gears. No belts. Up to 100,000+ operating hours due to its simple integral design.

High quality air

Clean, dry and pulse free straight from the outlet means less downstream equipment required.

Slow speed

1450 - 1760 rpm speed operation results in low noise, low stresses and long life.

Common replacement parts

Quick, cost-effective servicing, with minimal downtime.

Powerful and Cost Effective

Hydrovane Pro Controller

For total electronic control, greater connectivity and flexibility.

Regulated speed

Proven, simple and long-lasting technology solutions delivering up to 50% energy savings.

Reduced Energy Venting System (REVS)

Reducing off-load power to as low as 20%.

Air Intake modulation control

No wasteful overproduction of air.

Guaranteed

Market leading warranty

Up to 10 years or 48,000 operating hours is now available for total peace of mind on all standard Hydrovane models.

Distributor support

Hydrovane machines are supplied and maintained by a wide network of Authorised Distributors and highly skilled, factory-trained service engineers.

A range of compressors

From stand-alone...

Open - Fixed Speed

Small and compact, Hydrovane HV01 - HV04 models are ideally suited for light industrial and workshop applications where the compressed air outlet needs to be situated close to the point of use.

Enclosed – Fixed Speed and Regulated Speed (RS)

Taking components that have been developed specifically with energy-saving in mind, Hydrovane's designers and engineers have developed a rotary vane compressor for the twenty first century, whilst retaining the features which have helped build Hydrovane's reputation for quality and reliability around the world.

HV01 - HV04 Models

Tripod or Receiver mounted

- 50 / 60 Hz
- 1.1 4 kW
- 10 bar
- 0.1 0.6 m³/min
- 4 20 cfm

HR04 - HR07RS Models

Fully Enclosed

- 50 / 60 Hz
- 4 7.5 kW
- 7 10 bar
- 0.6 1.3 m³/min
- 20 46 cfm







Whilst all Hydrovane rotary vane compressors are designed and built with the highest levels of efficiency in mind, if you're looking for the ultimate in energysaving technology, we offer our 7.5 to 45 kW machines with a Regulated Speed (RS) option. RS machines optimise energy efficiency when operated below full load capacity. This can deliver benefits of up to 50% energy savings compared to the equivalent standard fixed speed model.

HV11 – HV45RS Models

Fully Enclosed

- 50 / 60 Hz
- 11 45 kW
- 6 10 bar
- 1.3 7.5 m³/min
- 46 264 cfm



...to the complete compressed air solution

Complete packages save space. Save time.

Hydrovane compressors are available as fully integrated packages. Hypacs are available with membrane or refrigerant dryers and integrated receivers and come as a factory built package or can be supplied as a kit for local assembly.

Integrated packages can be more cost- effective than building a system using separate components.

Hydrovane's knowledgeable Authorised Distributors can advise you on the best package for your business to make the most of factory space and give you more for your budget.

Hypac Open - Fixed Speed

Hypac Enclosed – Fixed Speed and Regulated Speed (RS)

HV01 - HV04 Models

HR04 - HV22RS Models

Receiver Mounted	Fully Enclosed
 Integrated Membrane Dryer 	 Integrated Refrigerant Dryer model
• 50 / 60 Hz	 Integrated Receiver model
• 4 - 7.5 kW	• 50 Hz
• 10 bar	• 4 - 22 kW
• 0.1 - 0.6 m³/min	• 7 - 10 bar
• 4 - 20 cfm	• 0.6 - 3.6 m³/min
	• 20 - 127 cfm
	hydrovane
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Make your budget go further

Hydrovane Air Solution packages are the ultimate in convenience.

Fully packaged with integrated receivers, refrigerant dryers and filtration, Hydrovane Air Solution models offer you the best solution for your compressed air requirements.



Air Solution Enclosed – Fixed Speed and Regulated Speed (RS)

HR04 - HV22RS Models

Fully Enclosed. Fully Packaged

- Complete Package
- Integrated Refrigerant Dryer
- Integrated Receiver
- Filter Pack
- 50 Hz
- 4 22 kW
- 6 10 bar
- 0.6 3.6 m³/min
- 20 127 cfm

At the heart of your compressor's performance

Hydrovane Pro puts you in complete control



HR04 - HV45RS Models

Hydrovane Pro Controller Features:

- Real Time Clock
- Timer Control
- Second Pressure Setting
- Status Display
- Group Fault Outputs
- Error Logs
- Digital Inputs
- MODBUS RTU
- Sequencer Capability
- Flash Programmable



with simple-to-use, intelligent electronics

All Hydrovane compressors in both Fixed and Regulated Speed in the 4 to 45 kW model range are fitted as standard with the Hydrovane Pro Electronic Controller. This control system ensures reliable operation and protects your investment by continuously monitoring the operational parameters of the compressor.

The Hydrovane Pro also has the capability to have programmable inputs and outputs for increased control of ancillary equipment.

It is now possible to simply connect a Hydrovane Pro controlled compressor to the range of Sequencer Technologies within the Gardner Denver group allowing flexibility of use and maximising energy reduction.

HV01, HV02 and HV04 Models Standard Starters

A high quality srarter with a robust control circuit, including over-temperature protection.





Reduce your energy costs

How does a Hydrovane compressor save energy?

Regulated Speed (RS)

• RS control ensures optimum load conditions throughout the compressor's speed range **Delivering maximum efficiency**

Air Intake Modulation

 Air intake modulation at minimum speed deliveries further energy savings
 To match the reducing air demand

Reduced Energy Venting System (REVS)

• In-built Reduced Energy Venting System (REVS) Improved part-load and off-load performance

SMART SERVO energy reduction system

Optimised motor, drive and air end
 Proven air cooled inverter drive
 High efficiency across a broad flow range
 Substantial energy savings delivered.

Please contact your local authorised Hydrovane distributor for an Air System Energy Review and Data Logging.

Reduce the cost of ownership and minimise your energy consumption.



Customise your Hydrovane

to suit your applications

With Hydrovane's versatile rotary vane compressor technology, we can deliver the widest range of bespoke OEM solutions.

The possibilities are endless when it comes to supplying air for a specific application inside and outside the standard industrial arena. Hydrovane has over 50 years experience in supplying proven solutions to OEMs, either as air ends or complete packages, designed and purpose built. In addition, there are occasions when a customer may require a special build, and this is where Hydrovane can deliver custom solutions. DO NOT SCALE



-Ø9 Eight places

or Part Numbers refer to Drawing AV04-ATSN-xx

Performance @ 1450 rpm: - 500* l/min @ 10 bar - 350* l/min @ 12 bar Max Working Pressure: 12 bar Ambient: 40°C max Mass: 75* kg (approximately)

6-0

* Compressor stator and motor type will be selected to suit specific flow/pressure requirements and ambient conditions. Motor dimensions/weight may vary

** Inlet Air Cleaner can be supplied as a loose item or mounted on a bracket on the end of the frame. Air Inlet adapter can be rotated through 30°Increments to suit the application.

650



Hydrovane Advance[™]10

Warranty that delivers complete peace of mind



Hydrovane standard warranty:

All Hydrovane compressors are guaranteed for 12 months from the date of installation providing the installation is approved by an authorised Hydrovane distributor and the correct service procedures and genuine service kits, parts and lubricants are used. The Hydrovane Advance 10 extended warranty programme is a unique market leading compressor care package designed to deliver comprehensive warranty cover for up to 10 years or 48,000 operating hours on all Hydrovane compressor airends.

Key benefits

- 🔶 Free
- Guaranteed Quality
- Accurate Maintenance Budgeting
- Maximise Compressor Life
- Simple administration
- Hydrovane will give you an appropriate service schedule
- Trained and qualified engineers will take care of your machines.

NOTE: Terms and conditions apply to all Advance 10 Warranty offers. Please consult your local Authorised Hydrovane Distributor for details.

We're the professionals

Hydrovane's distributors will visit your site, free of charge, to assess your individual compressed air requirements in order to deliver the solution that best meets your requirements.

Your local Hydrovane distributor

Sales and Aftermarket Support. Back-up you can trust

Hydrovane service philosophy is one of regular maintenance being the key to long, reliable, trouble-free compressor life. Hydrovane offers extensive aftermarket support through an extensive network of Authorised Distributors who will provide:



FREE energy surveys

To test your compressed air system for possible leaks and other costly inefficiencies

Service Kits - Genuine OEM spare parts

The service kit concept has been developed to make our compressor servicing quick, easy and cost effective. Using the service kits as part of the recommended service schedule will prevent costly breakdowns, ensuring a continuous supply of high quality compressed air.

Lubricants - Approved for vane usage

Even the most reliable compressors in the world require routine lubricant changes to maintain peak performance. Over many years, Hydrovane has developed a range of high quality lubricants that have been specifically formulated to guarantee optimum compressor performance.

Factory-trained service engineers

Hydrovane is committed to providing every Hydrovane compressor owner with fully trained Service Engineers to care for their investment throughout our Global Distribution Network.

Look after your Hydrovane and it will last a lifetime

50 / 60 Hz Rotary Vane Air Compressors

Open - Fixed Speed







Motor Power	Model	Voltage	e/Phase	Starter	Configuration	Receiver Capacity	Maximum FAD m³/min (cfm)	Dime	ensions (mm)	Noise	Air Quality (mg/m³)								
(kW)		50Hz	60Hz	Туре		(litres)	10 bar	Depth	Width	Height	dB(A)									
1.1	HV01	240V 1Ph 400V 3Ph	-		Tripod Mounted		0.12 (4.3)				62									
1.5	HV01	-	230V 1ph 230V 3ph 460V 1ph			ı -	0.14 (4.9)	270	700	470	65	<3								
2.2	HV02	240V 1Ph 400V 3Ph	-				0.23 (8.0)				69									
1.1	HV01	240V 1Ph 400V 3Ph	-	DOL	Receiver	75	0.12 (4.3)	300	1120	730	62									
1.5	HV01	-	230V 1ph 230V 3ph 460V 1ph				0.14 (4.9)				65									
2.2	HV02	240V 1Ph 400V 3Ph	-		Mounted		0.23 (8.0)				69									
4.0	HV04RM	400V 3Ph	-			200	0.57 (20.1)	455	1410	990	73									
5.5	HR05PR	400V			Receiver		0.77 (27.02)					_								
7.5	HR07PR	400V 3Ph									-	SD	Mounted	200	1.04 (37.0)	760	1332	1068	73	<3

Regeneration 50 Hz Enclosed - Fixed and Regulated Speed



Motor			Starter	Maximum	FAD m³/min (cfm)	Dim	nensions (mm)	Noise	Air	
Power (kW)	Model	Voltage/Phase	Туре	7 bar	10 bar	Depth	Width	Height	dB(A)	Quality (mg/m³)	
4.0	HR04E			0.68 (24.0)	0.57 (20.1)						
5.5	HR05E	400V 3Ph	SD	0.91 (32.1)	0.71 (25.1)	680	630	1055	66	<3	
7.5	HR07E			1.25 (44.1)	1.00 (35.0)				67		
7.5	HR07E RS	400V 3Ph	SD	-	0.97 (34.3)	680	630	1055	70	<3	

Enclosed - Fixed Speed



Motor		50Hz		60Hz			Maximum FAD		Dimensions (mm)			N	Air											
Power	Model	Voltage/ Phase	Starter	Voltage/	Starter	50	Hz	60	Hz	Depth	Width	Lisiaht	Noise dB(A)	Quality										
(kW)			Туре	Phase	Туре	8 bar	10 bar	8 bar	10 bar	Depth	wiath	Height		(mg/m³)										
11.0	HV11					1.63 (57.6)	1.41 (49.8)	1.48 (52.4)	1.29 (45.6)				69											
15.0	HV15					2.21 (78.1)	2.01 (71.0)	1.90 (67.1)	1.65 (58.4)	050	700	1550	70											
18.0	HV18													460V		2.88 (101.7)	2.55 (90.1)	2.80 (99.0)	2.44 (86.2)	850	700	1550	70	
22.0	HV22	400V 3Ph	SD	3Ph	DOL	3.60 (127.1)	2.96 (104.5)	3.25 (114.6)	2.83 (100.0)				71	<3										
30.0	HV30				575V 3Ph		5.00 (176.6)	4.31 (152.2)	4.43 (156.5)	3.86 (136.2)														
37.0	HV37					5.95 (210.1)	5.07 (179.0)	5.48 (193.7)	4.77 (168.5)	1130	900	1640	73											
45.0	HV45					7.33 (258.9)	6.54 (231.0)	6.54 (231.0)	5.73 (202.3)															

Note: The 50 Hz / 400 Volts / 3 Phase Regulated Speed (RS) models also cover 60 Hz / 460 Volts / 3 Phase

Enclosed - Regulated Speed (RS)



Motor Power	Model	Voltage	e/Phase	Starter		Dime	ensions (Noise dB(A)	Air Quality			
(kW)		50Hz	60Hz	Туре	6 bar	8 bar	10 bar	Depth	Width	Height	UB(A)	(mg/m ³)
11.0	HV11RS				1.74 (61.6)	1.56 (55.0)	1.37 (48.5)				69	
15.0	HV15RS				2.29(80.8)	2.03 (71.6)	1.72 (60.7)	950	700	1550	70	
18.0	HV18RS				2.96 (104.6)	2.75 (96.9)	2.51 (88.5)	850	700	1550	70	
22.0	HV22RS	400V 3Ph	460V 3Ph	v	3.53 (124.5)	3.22 (113.8)	3.07 (108.3)				71	<3
30.0	HV30RS				5.38 (189.9)	4.87 (171.9)	4.51 (159.3)					
37.0	HV37RS				6.17 (217.8)	5.72 (202.1)	5.27 (186.1)	1130	900	1640	73	
45.0	HV45RS				7.47 (263.7)	6.90 (243.5)	6.51 (230.0)					

Hypac 50 Hz Enclosed



Motor						Receiver	Package Dimensions (mm)			Ambient	Pressure	Air	
Power (kW)	Model		Configuration	Voltage/ Phase	Starter Type	Capacity (litres)	Depth	Width	Height	Temp Min - Max (°C)	Dew Point (°C)	Air Quality (mg/m³)	
4.0	HR04	HDED	HRER Integrated Receiver	400V 3Ph									
5.5	HR05	TIKEK				260	685	1146	1165	0-40	8	<3	
7.5	HR07 / HR07RS												
11	HV11 / HV11RS	HRER / RS			SD	272	1187	1355	1550				
15	HV15 / HV15RS											<2	
18	HV18 / HV18RS					272						<2	
22	HV22 / HV22RS												
4.0	HR04												
5.5	HR05	HRED					968	630	1078				
7.5	HR07 / HR07RS												
11	HV11 / HV11RS		Integrated Refrigerant Dryer	400V 3Ph	SD	-				0-40	3	<1	
15	HV15 / HV15RS	HRED / RS	Diyei				825	1015	1550				
18	HV18 / HV18RS						825	1215	1550				
22	HV22 / HV22RS												

Air Solution 50 Hz Enclosed - The Complete Package

	Motor				No lha ma (Receiver	Package	Dimensic	ons (mm)	Ambient	Pressure	Air	
A	Power (kW)	Model		Configuration	Voltage/ Phase	Starter Type	Capacity (litres)	Depth	Width	Height	Temp Min - Max (°C)	Dew Point (°C)	Quality (mg/m³)	
	1.1	HV01RM			400V 3Ph		75	700	1120	730	0 - 40	30*	<1	
	2.2	HV02RM	AERD	Receiver Mounted + Membrane Dryer		DOL	75	300	1120					
	4.0	HV04RM					200	455	1410	990				
	4.0	HR04								1165		3	<1	
	5.5	HR05					260	968	1146					
	7.5	HR07 / HR07RS												
1	11	HV11 / HV11RS	AERD	Integrated Refrigerant Dryer & Receiver	400V 3Ph	SD					0 - 40			
	15	HV15 / HV15RS					070	1107	1755	1550		7	4	
	18	HV18 / HV18RS					272	1187	1355	1550		3	<1	
	22	HV22 / HV22RS												

Note: The only 60 Hz model available is the HV01RM

Starter Types:

- DOL Direct On Line
- SD Star Delta
- V Regulated Speed (RS)

Free Air Delivered (FAD) according to BS ISO1217:2009-Annex B, C and E *Below ambient. Both fixed speed and regulated speed compressors operate up to 45°C ambient Hydrovane compressors are designed for indoor installation under cover only.

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Global Expertise Local solutions



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